

Teilnahmebescheinigung Certificate

TRAINING

Herr

Klaus Eichhorn

hat vom 13.06.2005 bis 17.06.2005

an dem Seminar

PLC-Interface of the MTX (Programming with IndraLogic)

mit folgenden Inhalten teilgenommen

- System structure
- Configuring the target system IndraControl MTX
- Project structure
- Software concept and organisation units (programs, tasks, functions function blocks)
- Taskconfiguration
- Configuration of the MTX, I/O-Bus-Configuration
- Programming languages (Ladder, FBS, IL, ST)
- Common data types, structured data types, Arrays
- Creation of an IndraLogic-project
- Diagnosis- and set up functionalities: Watch and recipe function, tracing and more
- Interface signals (structured data types for channels, axis, spindles)
- MTX-Interfaces to the PLC
- Handling-program of the PLC
- Use of functions and function modules from standard libraries
- Machine status display

Bosch Rexroth AG
BRC/SAL2
Industrieschulung

Erbach, 17.06.2005


Unterschrift/Signature